



AVS ON THE G5 DISPLAY



SMARTDETECT ON THE G5 DISPLAY

VISION AND DETECTION SYSTEM OFFERINGS

Active jobsites present many operational challenges, including multiple machines, crew members, and bystanders. The John Deere Advanced Vision System (AVS) and SmartDetect™ can help enhance operator awareness to confidently navigate busy work areas:

- Optional AVS includes two digital cameras mounted on the rearview-mirror platforms that integrate with the rearview (backup) camera for a single display on a dedicated in-cab monitor.
- Paired with a high-resolution camera and a dedicated display, optional Advanced Rear Object-Detection System (ARODS) utilizes a radar system that provides audible alerts when objects are detected at the rear of the machine. ARODS helps operators visualize the loader's reversal path based on its articulation.
- Now available as an easily installed field kit, optional SmartDetect alerts operators of objects entering the machine's projected travel path, emitting sound and visual alerts inside the cab as well as an audible alarm to detected bystanders. SmartDetect requires AVS, ARODS, and a G5 display as well as software activation.

ABOVE AND BEYOND





When your material-handling application needs a heavy-duty lift, add a P-Tier Wheel Loader to your lineup. Combining convenient front-end features with near-parallel lift, spacious operator stations including customizable ergonomic electrohydraulic (EH) controls, streamlined electrical and hydraulic routing, and innovative options, these versatile and productive mid-size models are designed to help you take your operation to the next level.

Take control

Operators can easily control up to six functions without letting go of the ergonomically designed joystick. Two industry-exclusive multifunction buttons can each be programmed to handle any of up to 10 functions selected through the monitor, including bucket vibrate and EH Precision mode.

On your side

All daily service points including fuel refill are conveniently grouped at ground level on the left side of the machine for easy access. Routing of electrical wire harnesses and hydraulic hoses has been streamlined.

Level up

AutoLevel enables near-perfect parallelism throughout the boomraise-and-lower cycle, letting operators set their desired attachment angle to within ± two degrees.

At the forefront

Featuring bucket and linkage designs that improve load leveling, material retention, and visibility, P-Tier Loaders yield more productivity and performance than previous models. Enhanced-performance buckets with integrated spill guards, curved side cutters, and impressive rollback deliver elevated bucket-fill performance and material retention compared to earlier offerings.

Material matters

SmartWeigh option features dynamic weighing technology that allows operators to weigh without interrupting workflow and removes the need to lower and reraise the boom after tipoff. Shared through the onboard monitor, SmartWeigh is easy to calibrate and effortlessly integrates with the John Deere Operations Center™ so you can track and visualize payload data from almost anywhere. Available as a factory-installed or field-kit option, you can also try SmartWeigh at a low cost for 250 machine hours.



OVERACHIEVERS

ASPIRE TO GO HIGHER.

With handy front-end features and plenty of productivity-boosting enhancements over previous models, our 524 P-Tier Wheel Loader redefines expectations about the heights a utility loader can reach.



Have a seat

Spacious and comfortable cab features extra legroom, an improved HVAC system, additional storage, and a more adjustable seat than earlier models.



Get carried away

Tool Carrier configuration enables a clear view of the coupler and forks, making it easier to quickly move pipes, logs, and pallets.



Pretty big plus

High-Lift Plus configuration provides an additional 24 inches of hinge-pin height over standard lift height and 12 inches over the High-Lift model. All three lift heights feature near-parallel lift.



Clear advantage

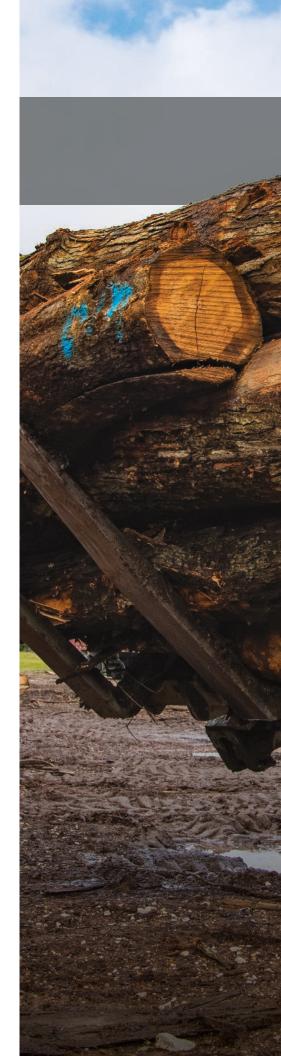
Improved visibility to the work tool helps reduce spillage as well as cycle and tool-changeover times. It also helps minimize machine damage when working on crowded jobsites or up against walls.



Connected machines

John Deere construction equipment comes with in-base connectivity — free from subscriptions or annual renewals. Analyze critical machine data, track utilization, review diagnostic alerts, and more from **the John Deere Operations Center**. The Operations Center also enables **John Deere Connected Support™**, which uses data from thousands of connected machines to proactively address issues before they arise. With your approval, your dealer can also remotely monitor machine health, diagnose problems, and even update machine software without a trip to the jobsite.*

*Availability varies by region and product. Options not available in every country.







524 P-TIER WHEEL LOADER SPECIFICATIONS



While general information, pictures, and descriptions are provided, some illustrations and text may include product options and accessories NOT AVAILABLE in all regions, and in some countries products and accessories may require modifications or additions to ensure compliance with the local regulations of those countries.

Engine	524 P-TIER Z-BAR / HIGH-LIFT / HIGH-	LIFT DILIS / TOOL CADDIED			
Manufacturer and Model	John Deere PowerTech™ PVS 6068	Gross Peak Torque (ISO 9249)	713 Nm (526 ftlb.) at 1,400 rpm		
Non-Road Emission Standard	EPA Final Tier 4/EU Stage V	Net Torque Rise	60%		
	6		High-pressure common rail		
Cylinders		Fuel System (electronically controlled)			
Valves Per Cylinder	4	Lubrication	Full-flow spin-on filter and integral cooler		
Displacement	6.8 L (414 cu. in.)	Aspiration	Turbocharged, charge air cooled		
Net Peak Power (ISO 9249)	113 kW (152 hp) at 1,800 rpm	Air Cleaner	Under-hood, dual-element dry type,		
Gross Peak Power (ISO 9249)	120 kW (161 hp) at 1,800 rpm		restriction indicator in cab monitor		
Net Peak Torque (ISO 9249)	683 Nm (504 lbft.) at 1,100 rpm		for service		
Cooling					
Fan Drive	Hydraulically driven, proportionally cont	rolled, fan aft of coolers			
Electrical					
Electrical System	24 volt with 100-amp alternator (optional	al 130-amp alternator)			
Batteries (2 – 12 volt)	950 CCA (each)	·			
Transmission System					
Type	Countershaft-type PowerShift™				
Torque Converter	Single stage, single phase				
Shift Control	Electronically modulated, adaptive, load	and speed dependent			
			tton on hydraulic layer		
Operator Interface		N-R and gear-select lever; Quick-Shift bu			
Shift Modes		nift button with 2 selectable modes: kick-	down or kick-up/down; and 4 clutch		
	cutoff settings				
	Standard 5-Speed				
Maximum Travel Speeds	_ ,	_			
(with 20.5 R 25 tires)	Forward	Reverse			
Range 1	5.6 km/h (3.5 mph)	5.9 km/h (3.6 mph)			
Range 2	11.0 km/h (6.8 mph)	11.6 km/h (7.2 mph)			
Range 3	17.0 km/h (10.6 mph)	27.0 km/h (16.8 mph)			
Range 4	25.6 km/h (15.9 mph)	N/A			
Range 5	40.0 km/h (24.8 mph)	N/A			
Axles/Brakes					
Final Drives	Heavy-duty inboard-mounted planetary				
Differentials		al rear — standard; dual locking front and	rear — optional		
Rear Axle Oscillation, Stop to Stop	24 deg. (12 deg. each direction)				
(with 20.5 R 25 tires)	2 · deg. (.2 deg. ede. a. eec.o.,				
Brakes (conform to ISO 3450)					
Service	Hydraulically actuated spring-retracted	, self-adjusting inboard sun-shaft mounte	ed oil cooled single disc		
Parking		eleased, driveline mounted, sealed wet m			
Tires/Wheels (see page 10 for complete tire		cicasca, arrivenne moantea, scalca wee m	and also		
Thes/ whiteels (see page to for complete the	Tread Width	Width Over Tires			
Michelin 20.5 R 25, 1 Star L-3 XHA2	1952 mm (76.8 in.)	2546 mm (100.2 in.)			
	1952 111111 (76.6 111.)	2546 111111 (100.2 111.)			
Serviceability					
		D 511 5 111 () 1			
Refill Capacities	2201 (50 1)	Refill Capacities (continued)			
Refill Capacities Fuel Tank (with lockable cap)	220 L (58 gal.)	Axle Oil (each)			
Refill Capacities Fuel Tank (with lockable cap) Cooling System	29.9 L (31.6 qt.)		16.6 L (17.5 qt.)		
Refill Capacities Fuel Tank (with lockable cap) Cooling System Diesel Exhaust Fluid (DEF)	29.9 L (31.6 qt.) 15.6 L (16.5 qt.)	Axle Ōil (each) Front Rear	18 L (19 qt.)		
Refill Capacities Fuel Tank (with lockable cap) Cooling System	29.9 L (31.6 qt.) 15.6 L (16.5 qt.)	Axle Oil (each) Front			
Refill Capacities Fuel Tank (with lockable cap) Cooling System Diesel Exhaust Fluid (DEF)	29.9 L (31.6 qt.) 15.6 L (16.5 qt.) 19.5 L (20.6 qt.)	Axle Ōil (each) Front Rear	18 L (19 qt.)		
Refill Capacities Fuel Tank (with lockable cap) Cooling System Diesel Exhaust Fluid (DEF) Engine Oil With Vertical Spin-On Filter	29.9 L (31.6 qt.) 15.6 L (16.5 qt.) 19.5 L (20.6 qt.)	Axle Oil (each) Front Rear Hydraulic Reservoir and Filter	18 L (19 qt.) 82.1 L (21.7 gal.)		
Refill Capacities Fuel Tank (with lockable cap) Cooling System Diesel Exhaust Fluid (DEF) Engine Oil With Vertical Spin-On Filter Transmission Reservoir With Vertical Filter	29.9 L (31.6 qt.) 15.6 L (16.5 qt.) 19.5 L (20.6 qt.)	Axle Oil (each) Front Rear Hydraulic Reservoir and Filter	18 L (19 qt.) 82.1 L (21.7 gal.)		
Refill Capacities Fuel Tank (with lockable cap) Cooling System Diesel Exhaust Fluid (DEF) Engine Oil With Vertical Spin-On Filter Transmission Reservoir With Vertical	29.9 L (31.6 qt.) 15.6 L (16.5 qt.) 19.5 L (20.6 qt.) 21 L (22.2 qt.)	Axle Oil (each) Front Rear Hydraulic Reservoir and Filter Park Brake Oil (wet disc)	18 L (19 qt.) 82.1 L (21.7 gal.) 0.3 L (10 oz.)		
Refill Capacities Fuel Tank (with lockable cap) Cooling System Diesel Exhaust Fluid (DEF) Engine Oil With Vertical Spin-On Filter Transmission Reservoir With Vertical Filter Hydraulic System/Steering Pump (loader and steering)	29.9 L (31.6 qt.) 15.6 L (16.5 qt.) 19.5 L (20.6 qt.) 21 L (22.2 qt.)	Axle Oil (each) Front Rear Hydraulic Reservoir and Filter	18 L (19 qt.) 82.1 L (21.7 gal.) 0.3 L (10 oz.)		
Refill Capacities Fuel Tank (with lockable cap) Cooling System Diesel Exhaust Fluid (DEF) Engine Oil With Vertical Spin-On Filter Transmission Reservoir With Vertical Filter Hydraulic System/Steering Pump (loader and steering) Maximum Rated Flow at 6895 kPa	29.9 L (31.6 qt.) 15.6 L (16.5 qt.) 19.5 L (20.6 qt.) 21 L (22.2 qt.) Variable-displacement, axial-piston pum	Axle Oil (each) Front Rear Hydraulic Reservoir and Filter Park Brake Oil (wet disc)	18 L (19 qt.) 82.1 L (21.7 gal.) 0.3 L (10 oz.)		
Refill Capacities Fuel Tank (with lockable cap) Cooling System Diesel Exhaust Fluid (DEF) Engine Oil With Vertical Spin-On Filter Transmission Reservoir With Vertical Filter Hydraulic System/Steering Pump (loader and steering) Maximum Rated Flow at 6895 kPa (1,000 psi) and 2,200 rpm	29.9 L (31.6 qt.) 15.6 L (16.5 qt.) 19.5 L (20.6 qt.) 21 L (22.2 qt.) Variable-displacement, axial-piston pum 178 L/m (47 gpm)	Axle Oil (each) Front Rear Hydraulic Reservoir and Filter Park Brake Oil (wet disc)	18 L (19 qt.) 82.1 L (21.7 gal.) 0.3 L (10 oz.)		
Refill Capacities Fuel Tank (with lockable cap) Cooling System Diesel Exhaust Fluid (DEF) Engine Oil With Vertical Spin-On Filter Transmission Reservoir With Vertical Filter Hydraulic System/Steering Pump (loader and steering) Maximum Rated Flow at 6895 kPa (1,000 psi) and 2,200 rpm System Relief Pressure (loader and	29.9 L (31.6 qt.) 15.6 L (16.5 qt.) 19.5 L (20.6 qt.) 21 L (22.2 qt.) Variable-displacement, axial-piston pum	Axle Oil (each) Front Rear Hydraulic Reservoir and Filter Park Brake Oil (wet disc)	18 L (19 qt.) 82.1 L (21.7 gal.) 0.3 L (10 oz.)		
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Refill Capacities Fuel Tank (with lockable cap) Cooling System Diesel Exhaust Fluid (DEF) Engine Oil With Vertical Spin-On Filter Transmission Reservoir With Vertical Filter Hydraulic System/Steering Pump (loader and steering) Maximum Rated Flow at 6895 kPa (1,000 psi) and 2,200 rpm System Relief Pressure (loader and	29.9 L (31.6 qt.) 15.6 L (16.5 qt.) 19.5 L (20.6 qt.) 21 L (22.2 qt.) Variable-displacement, axial-piston pum 178 L/m (47 gpm) 24 994 kPa (3,625 psi) 2-function valve, joystick control or fing	Axle Oil (each) Front Rear Hydraulic Reservoir and Filter Park Brake Oil (wet disc)	18 L (19 qt.) 82.1 L (21.7 gal.) 0.3 L (10 oz.) system		
Refill Capacities Fuel Tank (with lockable cap) Cooling System Diesel Exhaust Fluid (DEF) Engine Oil With Vertical Spin-On Filter Transmission Reservoir With Vertical Filter Hydraulic System/Steering Pump (loader and steering) Maximum Rated Flow at 6895 kPa (1,000 psi) and 2,200 rpm System Relief Pressure (loader and steering) Loader Controls	29.9 L (31.6 qt.) 15.6 L (16.5 qt.) 19.5 L (20.6 qt.) 21 L (22.2 qt.) Variable-displacement, axial-piston pum 178 L/m (47 gpm) 24 994 kPa (3,625 psi) 2-function valve, joystick control or fing- valve with auxiliary lever	Axle Oil (each) Front Rear Hydraulic Reservoir and Filter Park Brake Oil (wet disc) p; closed-center, pressure-compensating	18 L (19 qt.) 82.1 L (21.7 gal.) 0.3 L (10 oz.) system disable, optional 3rd- and 4th-function		
Refill Capacities Fuel Tank (with lockable cap) Cooling System Diesel Exhaust Fluid (DEF) Engine Oil With Vertical Spin-On Filter Transmission Reservoir With Vertical Filter Hydraulic System/Steering Pump (loader and steering) Maximum Rated Flow at 6895 kPa (1,000 psi) and 2,200 rpm System Relief Pressure (loader and steering) Loader Controls Steering (conforms to ISO 5010)	29.9 L (31.6 qt.) 15.6 L (16.5 qt.) 19.5 L (20.6 qt.) 21 L (22.2 qt.) Variable-displacement, axial-piston pum 178 L/m (47 gpm) 24 994 kPa (3,625 psi) 2-function valve, joystick control or fing valve with auxiliary lever Steering-column-mounted, twist-grip sh	Axle Oil (each) Front Rear Hydraulic Reservoir and Filter Park Brake Oil (wet disc) p; closed-center, pressure-compensating	18 L (19 qt.) 82.1 L (21.7 gal.) 0.3 L (10 oz.) system disable, optional 3rd- and 4th-function		
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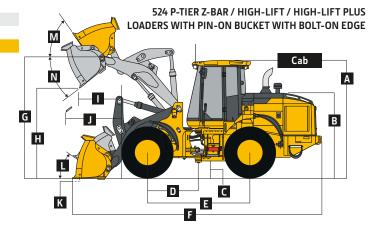
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524 P-TIER Z-BAR / HIGH-LIFT / HIGH-LIFT PLUS / TOOL CARRIER			
Z-Bar / High-Lift / High-Lift Plus	Tool Carrier		
6.1 sec.	5.8 sec.		
2.0 sec.	2.2 sec.		
4.0 sec.	3.5 sec.		
12.1 sec.	11.5 sec.		
	Z-Bar / High-Lift / High-Lift Plus 6.1 sec. 2.0 sec. 4.0 sec.		

Bucket Capacity Range

Bucket Type Pin-On 2.1–2.5 m³ (2.75–3.25 cu. yd.) Coupler 1.9-3.4 m³ (2.5-4.5 cu. yd.)

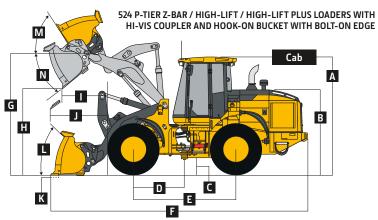
Dimensions and Specifications With Pin-On Bucket With Bolt-On Edge

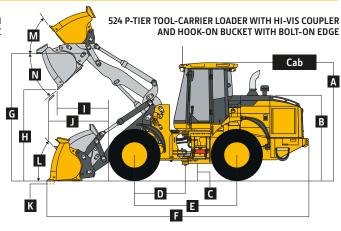


	Z-Bar	Z-Bar	High-Lift	High-Lift Plus
	2.1-m³ (2.75 cu. yd.)	2.3-m³ (3.0 cu. yd.)	2.1-m³ (2.75 cu. yd.)	2.1-m³ (2.75 cu. yd.)
	enhanced	enhanced	enhanced	enhanced
Dimensions With Bucket With Bolt-On Edge (illustration above right)	performance	performance	performance	performance
A Height to Top of Cab	3.33 m (10 ft. 11 in.)	3.33 m (10 ft. 11 in.)	3.33 m (10 ft. 11 in.)	3.33 m (10 ft. 11 in.)
B Hood Height	2.375 m (7 ft. 9 in.)	2.375 m (7 ft. 9 in.)	2.375 m (7 ft. 9 in.)	2.375 m (7 ft. 9 in.)
C Ground Clearance	0.40 m (15.7 in.)	0.40 m (15.7 in.)	0.40 m (15.7 in.)	0.40 m (15.7 in.)
D Length From Centerline to Front Axle	1.45 m (4 ft. 9 in.)	1.45 m (4 ft. 9 in.)	1.45 m (4 ft. 9 in.)	1.45 m (4 ft. 9 in.)
E Wheelbase	2.93 m (9 ft. 7 in.)	2.93 m (9 ft. 7 in.)	2.93 m (9 ft. 7 in.)	2.93 m (9 ft. 7 in.)
F Overall Length, Bucket on Ground	7.37 m (24 ft. 2 in.)	7.45 m (24 ft. 5 in.)	7.80 m (25 ft. 7 in.)	8.10 m (26 ft. 7 in.)
G Height to Hinge Pin, Fully Raised	3.81 m (12 ft. 6 in.)	3.81 m (12 ft. 6 in.)	4.17 m (13 ft. 8 in.)	4.42 m (14 ft. 6 in.)
H Dump Clearance, 45 deg., Full Height	2.78 m (9 ft. 1 in.)	2.72 m (8 ft. 11 in.)	3.14 m (10 ft. 4 in.)	3.39 m (11 ft. 1 in.)
I Reach, 45-deg. Dump, Full Height	0.99 m (3 ft. 3 in.)	1.04 m (3 ft. 5 in.)	1.09 m (3 ft. 7 in.)	1.12 m (3 ft. 8 in.)
J Reach, 45-deg. Dump, 2.13-m (7 ft. 0 in.) Clearance	1.44 m (4 ft. 9 in.)	1.47 m (4 ft. 10 in.)	1.81 m (5 ft. 11 in.)	2.03 m (6 ft. 8 in.)
K Maximum Digging Depth	102 mm (4.0 in.)	108 mm (4.3 in.)	193 mm (7.6 in.)	198 mm (7.8 in.)
L Maximum Rollback at Ground Level	44 deg.	44 deg.	48 deg.	49 deg.
M Maximum Rollback, Boom Fully Raised	60 deg.	60 deg.	60 deg.	61 deg.
N Maximum Bucket Dump Angle, Fully Raised	50 deg.	50 deg.	46 deg.	45 deg.
Loader Clearance Circle, Bucket Carry Position	11.40 m (37 ft. 5 in.)	11.42 m (37 ft. 6 in.)	11.68 m (38 ft. 4 in.)	12.08 m (39 ft. 7 in.)
Specifications With Bucket With Bolt-On Edge				
Capacity, Heaped	2.1 m³ (2.75 cu. yd.)	2.3 m³ (3.0 cu. yd.)	2.1 m³ (2.75 cu. yd.)	2.1 m³ (2.75 cu. yd.)
Capacity, Struck	1.7 m³ (2.26 cu. yd.)	1.9 m³ (2.53 cu. yd.)	1.7 m³ (2.26 cu. yd.)	1.7 m³ (2.26 cu. yd.)
Bucket Weight With Bolt-On Cutting Edge	1056 kg (2,327 lb.)	1095 kg (2,415 lb.)	1056 kg (2,327 lb.)	1056 kg (2,327 lb.)
Bucket Width	2.55 m (8 ft. 4 in.)	2.55 m (8 ft. 4 in.)	2.55 m (8 ft. 4 in.)	2.55 m (8 ft. 4 in.)
Breakout Force	11 070 kg (24,406 lb.)	10 285 kg (22,674 lb.)	10 952 kg (24,145 lb.)	11 059 kg (24,381 lb.)
Tipping Load, Straight, No Tire Deflection	10 297 kg (22,702 lb.)	10 172 kg (22,426 lb.)	8667 kg (19,107 lb.)	7967 kg (17,564 lb.)
Tipping Load, Straight, With Tire Deflection	9753 kg (21,502 lb.)	9630 kg (21,230 lb.)	8253 kg (18,195 lb.)	7614 kg (16,786 lb.)
Tipping Load, 40-deg. Full Turn, No Tire Deflection	8955 kg (19,742 lb.)	8840 kg (19,489 lb.)	7496 kg (16,526 lb.)	6860 kg (15,123 lb.)
Tipping Load, 40-deg. Full Turn, With Tire Deflection	8259 kg (18,208 lb.)	8145 kg (17,957 lb.)	6963 kg (15,351 lb.)	6390 kg (14,088 lb.)
Rated Operating Load, 50% Full-Turn Tipping Load, No Tire Deflection	4477 kg (9,871 lb.)	4420 kg (9,745 lb.)	3748 kg (8,263 lb.)	3430 kg (7,562 lb.)
(conforms to ISO 14397-1)*	<u>.</u>	.	3 .	3 ·
Rated Operating Load, 50% Full-Turn Tipping Load, With Tire Deflection	4130 kg (9,104 lb.)	4073 kg (8,978 lb.)	3482 kg (7,675 lb.)	3195 kg (7,044 lb.)
(conforms to ISO 14397-1)*				
Operating Weight	13 123 kg (28,931 lb.)	13 163 kg (29,018 lb.)	13 341 kg (29,412 lb.)	13 457 kg (29,667 lb.)
Loader operating information is based on machine with identified link	kage and standard equipi	ment, PowerTech PVS 60	168 (EPA Final Tier 4/EU	Stage V) engine, ROPS
cab, rear cast bumper counterweight, transmission side-frame guard	ls, bottom guards, stand	ard tires, full fuel tank, a	nd 79-kg (175 lb.) opera	tor. This information is
affected by changes in tires, ballast, and different attachments.				
*Part day of the second by Part all the second				

^{*}Rated operating capacity based on Deere attachments only.

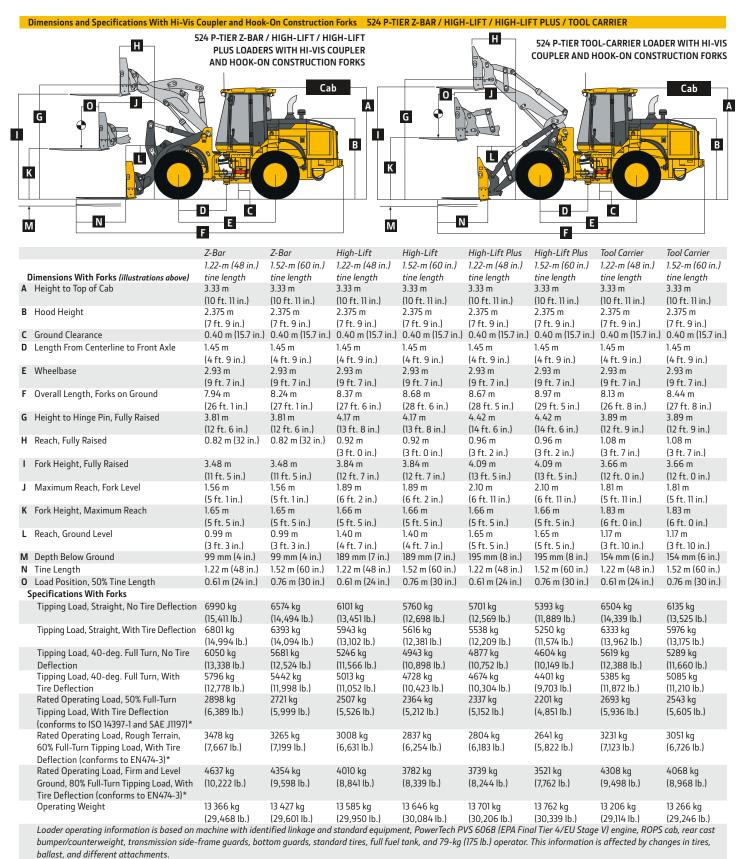
Dimensions and Specifications With Hi-Vis Coupler and Hook-On Bucket With Bolt-On Edge 524 P-TIER Z-BAR / HIGH-LIFT / HIGH-LIFT PLUS / TOOL CARRIER





	Z-Bar	Z-Bar	High-Lift	High-Lift	High-Lift Plus	High-Lift Plus	Tool Carrier	Tool Carrier
	2.1-m ³		2.1-m ³	J	1.9-m ³	J	2.1-m ³	22. 24/6/
	(2.75 cu. yd.)	3.1-m ³	(2.75 cu. yd.)	3.1-m ³	(2.5 cu. yd.)	3.1-m ³	(2.75 cu. yd.)	3.1-m ³
Dimensions With Bucket With	enhanced	(4.0 cu. yd.)	enhanced	(4.0 cu. yd.)	enhanced	(4.0 cu. yd.)	enhanced	(4.0 cu. yd.
Bolt-On Edge (illustrations above)	performance	light material	performance	light material	performance	light material	performance	light mater
Height to Top of Cab	3.33 m	3.33 m	3.33 m	3.33 m				
rieight to top of Cab	(10 ft. 11 in.)	(10 ft. 11 in.)	(10 ft. 11 in.)	(10 ft. 11 in				
Hand Hainka								
Hood Height	2.375 m	2.375 m	2.375 m	2.375 m				
6 16	(7 ft. 9 in.)	(7 ft. 9 in.)	(7 ft. 9 in.)	(7 ft. 9 in.)				
Ground Clearance		0.40 m (15.7 in.)						
Length From Centerline to Front Axle	1.45 m	1.45 m	1.45 m	1.45 m				
	(4 ft. 9 in.)	(4 ft. 9 in.)	(4 ft. 9 in.)	(4 ft. 9 in.				
Wheelbase	2.93 m	2.93 m	2.93 m	2.93 m				
	(9 ft. 7 in.)	(9 ft. 7 in.)	(9 ft. 7 in.)	(9 ft. 7 in.)				
Overall Length, Bucket on Ground	7.52 m	7.65 m	7.95 m	8.08 m	8.15 m	8.37 m	7.77 m	7.80 m
-	(24 ft. 8 in.)	(25 ft. 1 in.)	(26 ft. 1 in.)	(26 ft. 6 in.)	(26 ft. 9 in.)	(27 ft. 6 in.)	(25 ft. 6 in.)	(25 ft. 7 in
Height to Hinge Pin, Fully Raised	3.81 m	3.81 m	4.17 m	4.17 m	4.42 m	4.42 m	3.89 m	3.89 m
3 3 . ,	(12 ft. 6 in.)	(12 ft. 6 in.)	(13 ft. 8 in.)	(13 ft. 8 in.)	(14 ft. 6 in.)	(14 ft. 6 in.)	(12 ft. 9 in.)	(12 ft. 9 in
Dump Clearance, 45 deg., Full Height	2.68 m	2.60 m	3.04 m	2.96 m	3.35 m	3.21 m	2.79 m	2.70 m
	(8 ft. 10 in.)	(8 ft. 6 in.)	(10 ft. 0 in.)	(9 ft. 9 in.)	(11 ft. 0 in.)	(10 ft. 6 in.)	(9 ft. 2 in.)	(8 ft. 10 in
Reach, 45-deg. Dump, Full Height	1.09 m	1.19 m	1.19 m	1.29 m	1.17 m	1.33 m	1.34 m	1.44 m
neach, 45 acg. bump, ruil fieight	(3 ft. 7 in.)	(3 ft. 11 in.)	(3 ft. 11 in.)	(4 ft. 3 in.)	(3 ft. 10 in.)	(4 ft. 4 in.)	(4 ft. 5 in.)	(4 ft. 9 in.
Reach, 45-deg. Dump, 2.13-m (7 ft. 0 in.)	1.50 m	1.55 m	1.87 m	1.92 m	2.06 m	2.16 m	1.81 m	1.86 m
								(6 ft. 1 in.)
Clearance	(4 ft. 11 in.)	(5 ft. 1 in.)	(6 ft. 2 in.)	(6 ft. 4 in.)	(6 ft. 9 in.)	(7 ft. 1 in.)	(5 ft. 11 in.)	
Maximum Digging Depth	108 mm (4.2 in.)		199 mm (7.8 in.)		196 mm (7.7 in.)			
Maximum Rollback at Ground Level	44 deg.	44 deg.	48 deg.	48 deg.	49 deg.	49 deg.	50 deg.	50 deg.
Maximum Rollback, Boom Fully Raised	60 deg.	60 deg.	60 deg.	60 deg.	61 deg.	61 deg.	55 deg.	55 deg.
Maximum Bucket Dump Angle, Fully Raised		50 deg.	46 deg.	46 deg.	45 deg.	45 deg.	46 deg.	46 deg.
Loader Clearance Circle, Bucket Carry	11.44 m	11.80 m	11.78 m	12.22 m	12.02 m	12.54 m	11.24 m	12.04 m
Position	(37 ft. 7 in.)	(38 ft. 9 in.)	(38 ft. 8 in.)	(40 ft. 1 in.)	(39 ft. 6 in.)	(41 ft. 2 in.)	(36 ft. 11 in.)	(39 ft. 6 ir
Specifications With Bucket With Bolt-On Ed	qe							
Capacity, Heaped	2.1 m ³	3.1m^3	2.1m^3	3.1m^3	1.9 m ³	3.1m^3	2.1 m ³	3.1m^3
, ,,	(2.75 cu. yd.)	(4.0 cu. yd.)	(2.75 cu. yd.)	(4.0 cu. yd.)	(2.5 cu. yd.)	(4.0 cu. yd.)	(2.75 cu. yd.)	(4.0 cu. yo
Capacity, Struck	1.7 m ³	2.6 m ³	1.7 m ³	2.6 m ³	1.5 m ³	2.6 m ³	1.7 m ³	2.6 m ³
capacity, strack	(2.26 cu. yd.)	(3.4 cu. yd.)	(2.26 cu. yd.)	(3.4 cu. yd.)	(1.96 cu. yd.)	(3.4 cu. yd.)	(2.26 cu. yd.)	(3.4 cu. yd
Bucket Weight With Bolt-On Cutting Edge	1454 kg	1683 kg	1454 kg	1683 kg	1385 kg	1683 kg	1437 kg	1656 kg
bucket Weight With Boit-on Cutting Lage	(3,205 lb.)	(3,711 lb.)	(3,205 lb.)	(3,711 lb.)	(3,052 lb.)	(3,711 lb.)	(3,167 lb.)	(3,651 lb.)
Bucket Width	2.55 m	2.89 m	2.55 m	2.89 m	2.55 m	2.89 m	2.55 m	2.89 m
Bucket Width								
D	(8 ft. 4 in.)	(9 ft. 6 in.)	(8 ft. 4 in.)	(9 ft. 6 in.)	(8 ft. 4 in.)	(9 ft. 6 in.)	(8 ft. 4 in.)	(9 ft. 6 in.
Breakout Force	9604 kg	8569 kg	9500 kg	8475 kg	10 383 kg	8559 kg	10 660 kg	9109 kg
	(21,173 lb.)	(18,891 lb.)	(20,945 lb.)	(18,684 lb.)	(22,891 lb.)	(18,870 lb.)	(23,501 lb.)	(20,081 lb
Tipping Load, Straight, No Tire Deflection		9168 kg	7969 kg	7672 kg	7436 kg	7032 kg	8691 kg	8385 kg
	(20,906 lb.)	(20,212 lb.)	(17,568 lb.)	(16,913 lb.)	(16,394 lb.)	(15,504 lb.)	(19,160 lb.)	(18,486 lb
Tipping Load, Straight, With Tire Deflection	8967 kg	8637 kg	7575 kg	7260 kg	7092 kg	6672 kg	8259 kg	7938 kg
	(19,769 lb.)	(19,041 lb.)	(16,700 lb.)	(16,006 lb.)	(15,635 lb.)	(14,709 lb.)	(18,208 lb.)	(17,500 lb.
Tipping Load, 40-deg. Full Turn, No Tire	8199 kg	7888 kg	6841 kg	6548 kg	6360 kg	5965 kg	7503 kg	7203 kg
Deflection	(18,075 lb.)	(17,391 lb.)	(15,082 lb.)	(14,436 lb.)	(14,021 lb.)	(13,150 lb.)	(16,541 lb.)	(15,880 lb
Tipping Load, 40-deg. Full Turn, With	7539 kg	7206 kg	6327 kg	6033 kg	5919 kg	5493 kg	6936 kg	6633 kg
Tire Deflection	(16,621 lb.)	(15,886 lb.)	(13,949 lb.)	(13,300 lb.)	(13,049 lb.)	(12,110 lb.)	(15,291 lb.)	(14,623 lb.
Rated Operating Load, 50% Full-Turn	4099 kg	3944 kg	3421 kg	3274 kg	3180 kg	2982 kg	3752 kg	3602 kg
Tipping Load, No Tire Deflection	(9,037 lb.)	(8,695 lb.)	(7,541 lb.)	(7,218 lb.)	(7,011 lb.)	(6,575 lb.)	(8,271 lb.)	(7,940 lb.)
(conforms to ISO 14397-1)*	(5,55) 16.,	(0,000 10.)	1.,5 11 10.,	(.,=10 10.)	(,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	(0,5/5/10.)	(0)27110.7	(.,5 10 10.)
	3770 kg	3603 kg	3164 kg	3017 kg	2960 kg	2747 kg	3/168 kg	3317 kg
Rated Operating Load, 50% Full-Turn							3468 kg	
Tipping Load, With Tire Deflection	(8,310 lb.)	(7,943 lb.)	(6,974 lb.)	(6,650 lb.)	(6,525 lb.)	(6,055 lb.)	(7,646 lb.)	(7,312 lb.)
(conforms to ISO 14397-1)*	12.5/11	12.770.1	12.760.1	12.000	12.0061	1/ 105	12.200.1	12 610 1
Operating Weight	13 541 kg	13 770 kg	13 760 kg	13 989 kg	13 806 kg	14 105 kg	13 390 kg	13 610 kg
	(29,853 lb.)	(30,359 lb.)	(30,335 lb.)	(30,841 lb.)	(30,438 lb.)	(31,097 lb.)	(29,520 lb.)	(30,004 lb

Loader operating information is based on machine with identified linkage and standard equipment, PowerTech PVS 6068 (EPA Final Tier 4/EU Stage V) engine, ROPS cab, rear cast bumper/counterweight, transmission side-frame guards, bottom guards, standard tires, full fuel tank, and 79-kg (175 lb.) operator. This information is affected by changes in tires, ballast, and different attachments. / *Rated operating capacity based on Deere attachments only.



^{*}Rated operating capacity based on Deere attachments only.

Adjustments to Operating Weights and Tipping Loads With Buckets 524 P-TIER Z-BAR / HIGH-LIFT / HIGH-LIFT PLUS / TOOL CARRIER

Adjustments to operating weights, tipping loads, and tires are based on Z-Bar machine with pin-on 2.1-m³ (2.75 cu. yd.) enhanced-performance bucket with bolt-on cutting edge, ROPS cab, rear cast bumper/counterweight, transmission side-frame guards, bottom guards, standard tires, full fuel tank, and 79-kg (175 lb.) operator*

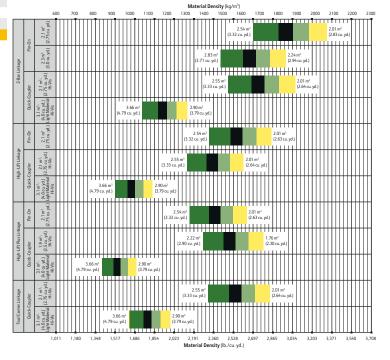
Add (+) or deduct (-) kg (lb.) as indicated for	_	Tipping Load,	Tipping Load,			
loaders with 3-piece rims	Operating Weight	Straight	40-deg. Full Turn	Tread Width	Width Over Tires	Vertical Height
Michelin 20.5 R 25, 1 Star L-3 XHA2	0 kg (0 lb.)	0 kg (0 lb.)	0 kg (0 lb.)	0 mm (0 in.)	0 mm (0 in.)	0 mm (0 in.)
Bridgestone 20.5 R 25, 1 Star L-3 VJT	+4 kg (+9 lb.)	+3 kg (+6 lb.)	+3 kg (+6 lb.)	0 mm (0 in.)	+2 mm (+0.1 in.)	-41 mm (-1.6 in.)
Titan 20.5 R 25, 1 Star L-3 STL3	+11 kg (+23 lb.)	+8 kg (+17 lb.)	+7 kg (+15 lb.)	0 mm (0 in.)	–7 mm (–0.3 in.)	-5 mm (-0.2 in.)
Michelin 20.5 R 25, 1 Star L-2 XTLA	–152 kg (–335 lb.)	–109 kg (–241 lb.)	–96 kg (–212 lb.)	0 mm (0 in.)	+4 mm (+0.2 in.)	–11 mm (–0.4 in.)
Bridgestone 20.5 R 25, 1 Star L-2 VUT	–65 kg (–144 lb.)	–47 kg (–104 lb.)	-41 kg (-91 lb.)	0 mm (0 in.)	+3 mm (+0.1 in.)	–10 mm (–0.4 in.)
Titan 20.5 R 25, 1 Star L-2 TGD2	–85 kg (–188 lb.)	-61 kg (-135 lb.)	–54 kg (–119 lb.)	0 mm (0 in.)	–7 mm (–0.3 in.)	–10 mm (–0.4 in.)
Titan 20.5-25, 16 PR L-2	–245 kg (–541 lb.)	–176 kg (–389 lb.)	–155 kg (–343 lb.)	0 mm (0 in.)	+8 mm (+0.3 in.)	–2 mm (–0.1 in.)
Firestone 20.5-25, 16 PR L-2 SGG LD	–280 kg (–617 lb.)	–201 kg (–443 lb.)	–177 kg (–391 lb.)	0 mm (0 in.)	+5 mm (+0.2 in.)	–1 mm (0 in.)
Titan 20.5-25, 12 PR L-2	–266 kg (–587 lb.)	–191 kg (–422 lb.)	–169 kg (–372 lb.)	0 mm (0 in.)	+8 mm (+0.3 in.)	–2 mm (–0.1 in.)
Firestone 20.5-25, 16 PR L-3 SRG LD	–276 kg (–608 lb.)	–198 kg (–437 lb.)	–175 kg (–385 lb.)	0 mm (0 in.)	+8 mm (+0.3 in.)	+3 mm (+0.1 in.)
Michelin 20.5 R 25, 1 Star L2 SNO-PLUS	-96 kg (-212 lb.)	-69 kg (-152 lb.)	-61 kg (-134 lb.)	0 mm (0 in.)	+6 mm (+0.2 in.)	-16 mm (-0.6 in.)
Michelin 620/75R26 MegaXbib ^{£®}	–189 kg (–417 lb.)	–136 kg (–300 lb.)	–120 kg (–264 lb.)	+187 mm (+7.4 in.)	+247 mm (+9.7 in.)	+23 mm (+0.9 in.)
CaCl ₂ in 20.5-25, L-3 Rear Tires, 75% Fill	+825 kg (+1,820 lb.)	+1185 kg (+2,613 lb.)	+1045 kg (+2,304 lb.)	N/A	N/A	N/A

^{*}May change based on vehicle configuration, weight, or tire-pressure adjustments.

Bucket Selection Guides

LOOSE MATERIALS	kg/m³	lb./cu. yd.	LOOSE MATERIALS	kg/m³	lb./cu. yd.
Chips, pulpwood	288	486	Limestone, coarse, sized	1570	2,646
Cinders (coal, ashes, clinkers)	673	1,134	Limestone, mixed sizes	1682	2,835
Clay and gravel, dry	1602	2,700	Limestone, pulverized or crushed	1362	2,295
Clay, compact, solid	1746	2,943	Sand, damp	2083	3,510
Clay, dry in lump loose	1009	1,701	Sand, dry	1762	2,970
Clay, excavated in water	1282	2,160	Sand, voids, full of water	2083	3,510
Coal, anthracite, broken, loose	865	1,458	Sandstone, quarried	1314	2,214
Coal, bituminous, moderately wet	801	1,350	Shale, broken crushed	1362	2,295
Earth, common loam, dry	1218	2,052	Slag, furnace granulated	1955	3,294
Earth, mud, packed	1843	3,105	Stone or gravel, 37.5 to 87.5-mm		
Granite, broken	1538	2,592	(1.5 to 3.5 in.) size	1442	2,430
Gypsum	2275	3,834	Stone or gravel, 18.75-mm (0.75 in.) size	1602	2,700





Key: ● Standard ▲ Optional or special See your John Deere dealer for further information.

Additional equipment

Programmable auto-idle and auto shutdown Selected idle adjustment from 900-1,250 rpm Starter excessive-cranking protection Automatic engine cool-down timer Automatic derating for exceeded system temperatures Serpentine drive belt for automatic tensioner Electrical fuel-priming pump Dual-stage fuel filter and water separator 500-hour vertical spin-on oil filter Engine-compartment light Chrome exhaust stack Automatic glow plugs for cold start Engine-block heater (recommended for cold starts below -23 deg. C [-10 deg. F]) Centrifugal engine air pre-cleaner

Wet-sleeve cylinder liners

Throttle lock

524 P	Powertrain
•	Clutch cutoff with 4 operator settings: Automatic, level ground, small slope, or steep slope
_	
•	Programmable maximum high gear
	Clutch calibration engaged from monitor
•	2,000-hour vertical spin-on transmission filter
	Transmission fill tube and sight gauge
•	Transmission diagnostic ports
•	5-speed transmission with non-lockup torque converter
•	Front locking differential
A	Rear locking differential
•	Brake retractors and adjusters
	Automatic differential lock
•	Axle oil temperature sensing
	Wheel-spin control
	Quad-Cool™ Cooling System
•	Heavy-duty, trash-resistant radiator and high- ambient cooling package
•	2-side access to all coolers

524 P	Quad-Cool Cooling System (continued)
	Isolated from engine compartment
•	Engine radiator
•	Engine oil cooler
•	Hydraulic oil cooler (oil to air)
•	Transmission oil cooler (oil to air)
•	Charge air cooler (air to air)
•	Fuel cooler
•	Coolant recovery tank
•	Antifreeze, -37 deg. C (-34 deg. F)
•	Cool-on-demand, hydraulically driven, swing- out fan
•	Enclosed fan safety guard
A	Automatic reversing fan drive
_	Axle and service-brake coolers
	Hydraulics
•	Electrohydraulic (EH) controls with soft stops and adjustable settings
•	In-cab adjustable automatic return-to-dig bucket positioner

Equipped with 1-piece rims.

BRequires 8-deg. rear axle stops.

Additional equipment (cont.)

Hydraulics (continued)

- In-cab adjustable automatic boom-height kickout/return to carry
- Reservoir with sight gauge and fill strainer
- Hydraulic diagnostic ports
- 4,000-hour in-tank filter
- 2 function joystick with F-N-R
- 2 function 2-lever fingertip controls and steering column F-N-R
- 3 function joystick with F-N-R and integrated 3rd-function roller
- $3\,function 3\text{-lever}$ fingertip controls and steering column F-N-R
- 4 function joystick with F-N-R and integrated 3rd/4th-function rollers
- Programmable multifunction buttons (2)
- Adjustable and continuous hydraulic-flow settings
- Programmable attachment settings
- Ride control, automatic with monitor-adjustable speed settings
- Hydraulic control system for quick-coupler locking pins
- Hydrau™ XR cold-temperature hydraulic fluid recommended below -25 deg. C (-13 deg. F)

Steering Systems

- Conventional steering wheel with spinner knob
- Secondary steering

- Solid-state electrical power-distribution system
- Lockable master electrical-disconnect switch
- Battery-terminal safety covers
- By-pass start safety cover at starter
- Remote jump-start access in battery box
- Pre-wired for beacon/strobe light
- Lights: Halogen driving lights with guards (2) / Front (4), rear cab (2), and rear grille (2) work lights / LED front turn signals and flashers / LED stop- and taillights
- Premium LED light package (all exterior lights are heavy-duty LED)
- Programmable courtesy lights
- Horn, electric
- Reverse warning alarm
- Multifunction/multi-language 178-mm (7 in.) LCD color monitor includes: Digital instruments Analog display (hydraulic oil temperature, engine coolant temperature, transmission oil temperature, and engine oil pressure) / Digital display (engine rpm, transmission gear/direction indicator, hour meter, fuel level, diesel exhaust fluid (DEF) level, speedometer, odometer, and average fuel consumption)
- Multifunction/multi-language 127-mm (5 in.) LCD color monitor includes: Digital instruments - Analog display (hydraulic oil temperature, engine coolant temperature, transmission oil temperature, and engine oil pressure) / Digital display (engine rpm, transmission gear/direction indicator, hour meter, fuel level, DEF level, speedometer, odometer, and average fuel consumption)

Electrical (continued)

- Integrated cycle counter with 5 categories
- Indicator lights: Standard and selected options / Amber caution and red stop
- Operator-warning messages
- Built-in diagnostics: Diagnostic-code details / Sensor values / Calibrations / Individual circuit
- Electrical corrosion-prevention package
- Standard AM/FM/Weather-Band (WB) radio with remote auxiliary port
- Premium AM/FM/WB radio with Bluetooth®, remote auxiliary port, and remote USB port (premium cab only)
- 24- to 12-volt, 8-amp converter and cab power
- 24- to 12-volt, 15- or 30-amp converter and cab power ports (3)

Operator's Station

- Standard cab with air conditioning/heater (ROPS/FOPS Level 1, isolation mounted)
- Premium cab with air conditioning/heater (ROPS/FOPS Level 1, isolation mounted)
- Automatic temperature control (premium cab only)
- Rear window defrost vent
- Keyless start with multiple security modes
- Sealed-switch module with function indicators
- Seat with backrest extension, deep foam, fabric cover, and adjustable air suspension
- Premium seat with high-wide back- and headrest extension, heated and ventilated, leather/fabric cover, and adjustable heavy-duty air suspension
- Hydraulic controls integrated to seat
- High-visibility, bright-orange seat belt, 76 mm (3 in.), with retractor
- 4-point seat-belt harness
- Seat-belt minder monitoring with JDLink™ and seat-belt indicator beacon
- Cup holder and cup/Thermos® holder with retaining strap
- Lunch-box/cooler holder with tie-down brackets
- LED dome and reading light
- Rubber floor mat
- Dual-tilt steering column
- Operator's manual storage compartment
- Outside (2) and inside (1) rearview mirrors
- Heated outside mirrors with convex lens
- In-cab adjustable heated outside mirrors with convex lens (premium cab only)
- Left-side operator-station access
- Fall-arrest system anchor points tested to 2268 kg (5,000 lb.) on front of cab
- Slip-resistant steps and ergonomic handholds
- Pull-down front sun visor
- Front and rear intermittent windshield wipers and washers
- Powered cab air pre-cleaner
- Beacon bracket only
- Beacon bracket with strobe beacon

Key: ● Standard ▲ Optional or special See your John Deere dealer for further information.

Operator's Station (continued)

- Rearview camera
- Rearview camera with radar object-detection
- Dedicated 178-mm (7 in.) rear camera display
- Advanced Rear Object-Detection System
- Advanced Vision System
- Payload scale ready
- SmartWeigh™ ready + trial
- SmartWeigh
- SmartDetect™
- Fire extinguisher

Loader Linkage

- Z-Bar loader linkage (parallel lift)
- High-Lift Z-Bar loader linkage (parallel lift) \blacktriangle
- High-Lift Plus Z-Bar loader linkage (parallel lift)
- Tool Carrier linkage for visibility (parallel lift)

Buckets and Attachments

- Full line of Deere pin-on buckets, coupler buckets,
- John Deere hydraulic coupler that accepts JRBpattern attachments
- Hi-Vis hydraulic coupler that accepts Euro-pattern attachments (ISO)

- JDLink wireless communication system (available in specific countries; see your dealer for details)
- NeverGrease™ rear-axle oscillation
- Front and rear tie-downs
- Rear cast bumper/counterweight with rear hitch and locking pin
- Articulation locking bar
- Loader boom service locking bar
- 40-deg. steering articulation to each side with rubber-cushion stops on frame
- Vandal protection with lockable engine enclosures, right counterweight storage, and filler access for radiator/fuel/DEF/hydraulic transmission
- Left-side service steps and handholds
- Right-side service steps and handrails
- Left-side close-mounted steps
- Storage compartment
- Fuel-tank fill strainer
- Heavy-duty fuel-tank guard
- Ground-level fuel and DEF fill
- Same-side ground-level daily servicing
- 20.5R25 tires on 3-piece rims
- Ag material-handling package
- Environmental drains and sample ports for engine, transmission, hydraulic oils, and engine coolant
- Fenders, front narrow
- Fenders, front full width
- Fenders, front and rear full width
- Fenders, front and rear full width with mud flaps
- Less wheels and tires with axle stops
- Rims less tires
- Transmission side-frame and bottom quards
- License-plate bracket and light



